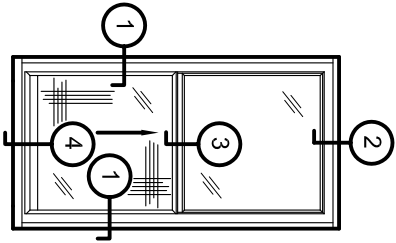


Storm Windows & Doors

Mon-Ray, Inc.  
 Phone: (800) 544-3646  
 Fax: (763) 546-8977  
 www.monray.com

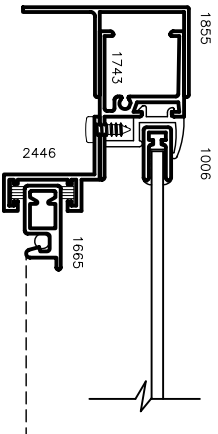


2-LITE DH

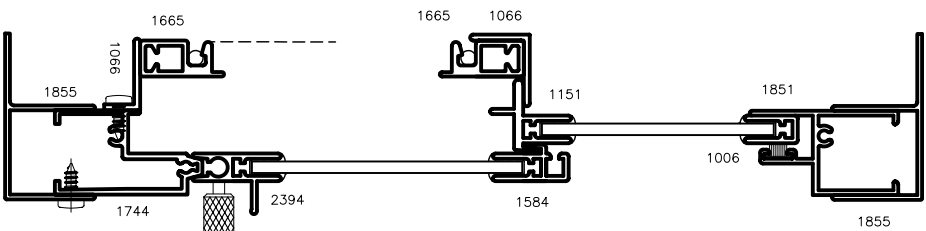
②  
HEAD

③  
MEETING  
RAIL

④  
SILL



①  
JAMB



FULL SCALE (11 x 17)

HALF SCALE (8-1/2 x 11)

MON-RAY MODEL 504 - DOUBLE HUNG W/OPERATING SCREEN  
 FLUSH MOUNT WITH ADJUSTABLE FRAME F-CHANNEL EXPANDER

OPTIONAL  
DETAIL

STANDARD WITH 1/8" CLEAR ANNEALED GLASS

DRAWING  
MR-504-005